## 8-channel Programmable Indicator TC800

- 8 inputs, 8 outputs and 16 alarms
- Two displays: for measured value and channel number
- Programmable ranges and alarms
- Self testing and system failure alarm ٠
- Optional network connection through RS 485 interface

The TC800 indicator is designed for multi-point control of technological variables. With its compact design, eight inputs and outputs TC800 successfully performs all the tasks of indicating, monitoring and signaling the level of several channels. With the proper programming, any of the channels may be turned into a two or three state on-off controller and even into a multistage controller. When two relay outputs are used motorized actuators may be controlled. The device input accepts thermoresistances, thermocouples or standard current and voltage signals. Additional discrete inputs are available for remote channel switching and tampering protection. The device performs digital compensation for thermoresistive sensors line resistance as well as thermocouple coldjunction compensation. A rich set of parameters allows programming of every aspect of controller operation. The device performs self-testing and constantly monitors sensor and sensor leads state. If a failure is detected the dedicated alarm relay output is activated. The serial interface option allows network operation or connection to operator station.

## **Technical specifications**

Analog inputs	(from 2 to 8 inputs) $^{(1)}$	Accuracy	
Pt101000 (w=1.385/1.391)	-100(-200) to +200(850) °C (2)	Measurement error	0.4 % from span
Cu50100 (w=1.426/1.428)	-50(0) to +200 °C <sup>(2)</sup>	Temperature drift	0.005 % from span for 1 °C
Other thermoresistive <sup>(3)</sup>	min200 to max.+850 °C	Line resistance compensation	Software
Thermocouple "E"	0 to +1000 °C	Cold junction compensation	Automatic software ± 1 °C
Thermocouple "J"	0 to +800 °C	Power supply	
Thermocouple "K"	0 to +1200 °C	Supply voltage Pulse mode	220(110) VAC + 10%
Thermocouple "L" (L-GOST)	0 to +600 °C (optional)		90 to 250 VAC/DC
Thermocouple "R"	0 to +1600 °C	Consumption	Max 4 VA
Thermocouple "S"	0 to +1600 °C	Operating conditions	Max. + VA
Thermocouple "T"	0 to +400 °C		
Thermocouple "U"	0 to +600 °C	Operating temperature	-10 to 65 °C
Other thermocouple <sup>(3)</sup>	0 to max. +2400 °C	Operating numidity	0 to 85 %RH
Voltage: 01/2/5/10 V	min999 to max.+9999	Digital interface (optional)	
Current: 0(4)20 mA	min999 to max.+9999	Output type	RS485
Custom linear: <sup>(3)</sup>		Output function	Network, operator station
min. 0 to max. 40 V DC	min999 to max.+9999	Digital display	
min. 0 to max. 50 mA DC	min999 to max.+9999		
Digital point	User programmable	Channel number display	2 digit LED 14mm - green
Display range	User programmable <sup>(4)</sup>	Measured value display	4 digit LED 14mm - red
Discrete input (optional)	(max. 2 inputs)	Alarm state LEDs	16 LED - red
Input signal type	Contact TTL NPN or PNP	Relay state LEDs	8 LED - green
Input 1 function	Remote channel selection	Keyboard	8 membrane keys
Input 2 function	External programmed parameter		
	protection	Design and materials	
Relay outputs	(from 1 to 8 outputs) <sup>(5)</sup>	Case material	Plastic
Relay electromechanical	3A/250V - NO contacts	3A/250V - NO contacts Mounting In panel cut-ou	
Solid state relay (optional)	SSR - 1A/250 VAC Wiring Screw terminal		
Transistor gate (optional)	Dpen collector - 40mA/40V or TLL Dimensions 96 x 96 (front) x 120 mm N		96 x 96 (front) x 120 mm Max.
Alarm limits	Up to 16 programmable alarms Weight		650 g

Protection front/terminals Activates relay output No 8 (1) Different inputs may be for different sensor types. The input type and range are specified by customer

(4) Available only for linear analog input (5) Relay 1 8 always presents (for system failure alarm)!

<sup>(2)</sup> The range is additionally specified in the order <sup>(3)</sup> On request (within stated limits)

System failure alarm

Ordering code

## TC800 - G1.G5-----G5.G6'6"-----G6'6".G7G7.G9

Code	Feature or option		Code values
G1	Power Supply type		A - 220 VAC, C - 90250 VAC/DC <sup>(6)</sup>
G5	Relay output type X - none <sup>(5)</sup> , C - relay NO/NC, D - SSR, E - open collector NPN, G - TTL		
G6'	Input signal type B - thermoresistance, C - thermocouple, D - linear, Z - other on request		
G6"	Sensor type	Thermoresistance <sup>(2)</sup> Thermocouple Linear	B - Pt50, D - Pt100, F - Pt500, G - Pt1000, H - Cu50, K - Cu100, Z - other J - "J", K - "K", L - "L", M - "L-GOST", S - "S", Z - other B - 020 mA, C - 420 mA, H - 02 V, I - 05 V, K - 010 V, Z - other
G7	Discrete inputs		X - none, A - contact, E - NPN, F - PNP, G - TTL
G9	Interface		X - none, B - RS 485

(6) Contact COMECO for availability!

For detailed instructions on ordering coding see chapter "ORDERING CODES"!

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